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Anna University, Polytechnic, Schools

SEMESTER III

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	PERIODS PER WEEK			TOTAL CONTACT PERIODS	CREDITS
				L	T	P		
THEORY								
1.	MA3351	Transforms and Partial Differential Equations	BSC	3	1	0	4	4
2.	ME3351	Engineering Mechanics	ESC	3	0	0	3	3
3.	ME3391	Engineering Thermodynamics	PCC	3	0	0	3	3
4.	CE3391	Fluid Mechanics and Machinery	ESC	3	1	0	4	4
5.	ME3392	Engineering Materials and Metallurgy	PCC	3	0	0	3	3
6.	ME3393	Manufacturing Processes	PCC	3	0	0	3	3
PRACTICALS								
7.	ME3381	Computer Aided Machine Drawing	ESC	0	0	4	4	2
8.	ME3382	Manufacturing Technology Laboratory	PCC	0	0	4	4	2
9.	GE3361	Professional Development [§]	EEC	0	0	2	2	1
10.	MS3311	Industrial Training I	EEC	0	0	0	0	2
TOTAL				18	2	10	30	27

§ Skill Based Course

SEMESTER IV

SL. NO.	COURSE CODE	COURSE TITLE	CATEGORY	PERIODS PER WEEK			TOTAL CONTACT PERIODS	CREDITS
				L	T	P		
THEORY								
1.	ME3491	Theory of Machines	PCC	3	0	0	3	3
2.	ME3451	Thermal Engineering	PCC	4	0	0	4	4
3.	ME3492	Hydraulics and Pneumatics	PCC	3	0	0	3	3
4.	ME3493	Manufacturing Technology	PCC	3	0	0	3	3
5.	CE3491	Strength of Materials	PCC	3	0	0	3	3
6.	GE3451	Environmental Sciences and Sustainability	BSC	2	0	0	2	2
7.		NCC Credit Course Level 2 [#]		3	0	0	3	3 [#]
PRACTICALS								
8.	CE3481	Strength of Materials and Fluid Machinery Laboratory	PCC	0	0	4	4	2
9.	ME3461	Thermal Engineering Laboratory	PCC	0	0	4	4	2
10.	MS3411	Industrial Training II	EEC	0	0	0	0	2
TOTAL				18	0	8	26	24

NCC Credit Course level 2 is offered for NCC students only. The grades earned by the students will be recorded in the Mark Sheet, however the same shall not be considered for the computation of CGPA.

COURSE OBJECTIVES:

- To introduce the basic concepts of PDE for solving standard partial differential equations.
- To introduce Fourier series analysis which is central to many applications in engineering apart from its use in solving boundary value problems.
- To acquaint the student with Fourier series techniques in solving heat flow problems used in various situations.
- To acquaint the student with Fourier, transform techniques used in wide variety of situations.
- To introduce the effective mathematical tools for the solutions of partial differential equations that model several physical processes and to develop Z transform techniques for discrete time systems.

UNIT I PARTIAL DIFFERENTIAL EQUATIONS 9+3

Formation of partial differential equations – Solutions of standard types of first order partial differential equations - First order partial differential equations reducible to standard types- Lagrange's linear equation - Linear partial differential equations of second and higher order with constant coefficients of both homogeneous and non-homogeneous types.

UNIT II FOURIER SERIES 9+3

Dirichlet's conditions – General Fourier series – Odd and even functions – Half range sine series and cosine series – Root mean square value – Parseval's identity – Harmonic analysis.

UNIT III APPLICATIONS OF PARTIAL DIFFERENTIAL EQUATIONS 9+3

Classification of PDE – Method of separation of variables - Fourier series solutions of one-dimensional wave equation – One dimensional equation of heat conduction – Steady state solution of two-dimensional equation of heat conduction (Cartesian coordinates only).

UNIT IV FOURIER TRANSFORMS 9+3

Statement of Fourier integral theorem– Fourier transform pair – Fourier sine and cosine transforms – Properties – Transforms of simple functions – Convolution theorem – Parseval's identity.

UNIT V Z - TRANSFORMS AND DIFFERENCE EQUATIONS 9+3

Z-transforms - Elementary properties – Convergence of Z-transforms - – Initial and final value theorems - Inverse Z-transform using partial fraction and convolution theorem - Formation of difference equations – Solution of difference equations using Z - transforms.

TOTAL: 60 PERIODS

OUTCOMES:

Upon successful completion of the course, students should be able to:

1. Understand how to solve the given standard partial differential equations.
2. Solve differential equations using Fourier series analysis which plays a vital role in engineering applications.
3. Appreciate the physical significance of Fourier series techniques in solving one- and two-dimensional heat flow problems and one-dimensional wave equations.
4. Understand the mathematical principles on transforms and partial differential equations would provide them the ability to formulate and solve some of the physical problems of engineering.
5. Use the effective mathematical tools for the solutions of partial differential equations by using Z transform techniques for discrete time systems

TEXT BOOKS:

1. Grewal B.S., "Higher Engineering Mathematics", 44th Edition, Khanna Publishers, New Delhi, 2018.
2. Kreyszig E, "Advanced Engineering Mathematics ", 10th Edition, John Wiley, New Delhi, India, 2018.

REFERENCES:

1. Andrews. L.C and Shivamoggi. B, "Integral Transforms for Engineers" SPIE Press, 1999.
2. Bali. N.P and Manish Goyal, "A Textbook of Engineering Mathematics", 10th Edition, Laxmi Publications Pvt. Ltd, 2021.
3. James. G., "Advanced Modern Engineering Mathematics", 4th Edition, Pearson Education, New Delhi, 2016.
4. Narayanan. S., Manicavachagom Pillay.T.K and Ramanaiah.G "Advanced Mathematics for Engineering Students", Vol. II & III, S.Viswanathan Publishers Pvt. Ltd, Chennai, 1998.
5. Ramana. B.V., "Higher Engineering Mathematics", McGraw Hill Education Pvt. Ltd, New Delhi, 2018.
6. Wylie. R.C. and Barrett. L.C., "Advanced Engineering Mathematics "Tata McGraw Hill Education Pvt. Ltd, 6th Edition, New Delhi, 2012.

ME3351

ENGINEERING MECHANICS

L	T	P	C
3	0	0	3

COURSE OBJECTIVES:

- 1 To Learn the use scalar and vector analytical techniques for analysing forces in statically determinate structures
- 2 To introduce the equilibrium of rigid bodies, vector methods and free body diagram
- 3 To study and understand the distributed forces, surface, loading on beam and intensity.
- 4 To learn the principles of friction, forces and to determine the apply the concepts of frictional forces at the contact surfaces of various engineering systems.
- 5 To develop basic dynamics concepts – force, momentum, work and energy;

UNIT I STATICS OF PARTICLES

9

Fundamental Concepts and Principles, Systems of Units, Method of Problem Solutions, Statics of Particles - Forces in a Plane, Resultant of Forces, Resolution of a Force into Components, Rectangular Components of a Force, Unit Vectors. Equilibrium of a Particle- Newton's First Law of Motion, Space and Free-Body Diagrams, Forces in Space, Equilibrium of a Particle in Space.

UNIT II EQUILIBRIUM OF RIGID BODIES

9

Principle of Transmissibility, Equivalent Forces, Vector Product of Two Vectors, Moment of a Force about a Point, Varignon's Theorem, Rectangular Components of the Moment of a Force, Scalar Product of Two Vectors, Mixed Triple Product of Three Vectors, Moment of a Force about an Axis, Couple - Moment of a Couple, Equivalent Couples, Addition of Couples, Resolution of a Given Force into a Force -Couple system, Further Reduction of a System of Forces, Equilibrium in Two and Three Dimensions - Reactions at Supports and Connections.

UNIT III DISTRIBUTED FORCES

9

Centroids of lines and areas – symmetrical and unsymmetrical shapes, Determination of Centroids by Integration, Theorems of Pappus-Guldinus, Distributed Loads on Beams, Centre of Gravity of a Three-Dimensional Body, Centroid of a Volume, Composite Bodies, Determination of Centroids of Volumes by

Integration. Moments of Inertia of Areas and Mass - Determination of the Moment of Inertia of an Area by Integration, Polar Moment of Inertia, Radius of Gyration of an Area, Parallel-Axis Theorem, Moments of Inertia of Composite Areas, Moments of Inertia of a Mass - Moments of Inertia of Thin Plates, Determination of the Moment of Inertia of a Three-Dimensional Body by Integration.

UNIT IV FRICTION

9

The Laws of Dry Friction, Coefficients of Friction, Angles of Friction, Wedge friction, Wheel Friction, Rolling Resistance, Ladder friction.

UNIT V DYNAMICS OF PARTICLES

9

Kinematics - Rectilinear Motion and Curvilinear Motion of Particles. Kinetics- Newton's Second Law of Motion -Equations of Motions, Dynamic Equilibrium, Energy and Momentum Methods - Work of a Force, Kinetic Energy of a Particle, Principle of Work and Energy, Principle of Impulse and Momentum, Impact of bodies.

TOTAL: 45 PERIODS

OUTCOMES:

At the end of the course the students would be able to

1. Illustrate the vector and scalar representation of forces and moments
2. Analyse the rigid body in equilibrium
3. Evaluate the properties of distributed forces
4. Determine the friction and the effects by the laws of friction
5. Calculate dynamic forces exerted in rigid body

TEXTBOOKS:

1. Beer Ferdinand P, Russel Johnston Jr., David F Mazurek, Philip J Cornwell, Sanjeev Sanghi, Vector Mechanics for Engineers: Statics and Dynamics, McGraw Higher Education., 12th Edition, 2019.
2. Vela Murali, "Engineering Mechanics-Statics and Dynamics", Oxford University Press, 2018.

REFERENCES:

1. Boresi P and Schmidt J, Engineering Mechanics: Statics and Dynamics, 1/e, Cengage learning, 2008.
2. Hibbeler, R.C., Engineering Mechanics: Statics, and Engineering Mechanics: Dynamics, 13th edition, Prentice Hall, 2013.
3. Irving H. Shames, Krishna Mohana Rao G, Engineering Mechanics – Statics and Dynamics, 4th Edition, Pearson Education Asia Pvt. Ltd., 2005.
4. Meriam J L and Kraige L G, Engineering Mechanics: Statics and Engineering Mechanics: Dynamics, 7th edition, Wiley student edition, 2013.
5. Timoshenko S, Young D H, Rao J V and SukumarPati, Engineering Mechanics, 5th Edition, McGraw Hill Higher Education, 2013.

CO	PO												PSO		
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1	3	2	2	1	2							2	3	1	1
2	3	2	2	1	2							2	3	1	1
3	3	2	3	1	2							2	3	1	2
4	3	2	3	1	2							2	3	1	2
5	3	2	3	1	2							2	3	1	2
Low (1); Medium (2); High (3)															

ME3391

ENGINEERING THERMODYNAMICS

L	T	P	C
3	0	0	3

COURSE OBJECTIVES:

- 1 Impart knowledge on the basics and application of zeroth and first law of thermodynamics.
- 2 Impart knowledge on the second law of thermodynamics in analysing the performance of thermal devices.
- 3 Impart knowledge on availability and applications of second law of thermodynamics
- 4 Teach the various properties of steam through steam tables and Mollier chart.
- 5 Impart knowledge on the macroscopic properties of ideal and real gases.

UNIT I BASICS, ZEROTH AND FIRST LAW 9

Review of Basics – Thermodynamic systems, Properties and processes Thermodynamic Equilibrium - Displacement work - P-V diagram. Thermal equilibrium - Zeroth law – Concept of temperature and Temperature Scales. First law – application to closed and open systems – steady and unsteady flow processes.

UNIT II SECOND LAW AND ENTROPY 9

Heat Engine – Refrigerator - Heat pump. Statements of second law and their equivalence & corollaries. Carnot cycle - Reversed Carnot cycle - Performance - Clausius inequality. Concept of entropy - T-s diagram - Tds Equations - Entropy change for a pure substance.

UNIT III AVAILABILITY AND APPLICATIONS OF II LAW 9

Ideal gases undergoing different processes - principle of increase in entropy. Applications of II Law. High- and low-grade energy. Availability and Irreversibility for open and closed system processes - I and II law Efficiency

UNIT IV PROPERTIES OF PURE SUBSTANCES 9

Steam - formation and its thermodynamic properties - p-v, p-T, T-v, T-s, h-s diagrams. PVT surface. Determination of dryness fraction. Calculation of work done and heat transfer in non-flow and flow processes using Steam Table and Mollier Chart.

UNIT V GAS MIXTURES AND THERMODYNAMIC RELATIONS 9

Properties of Ideal gas, real gas - comparison. Equations of state for ideal and real gases. vander Waal's relation - Reduced properties - Compressibility factor - Principle of Corresponding states - Generalized Compressibility Chart. Maxwell relations - Tds Equations - heat capacities relations - Energy equation, Joule-Thomson experiment - Clausius-Clapeyron equation.

TOTAL: 45 PERIODS

OUTCOMES:

At the end of the course the students would be able to

1. Apply the zeroth and first law of thermodynamics by formulating temperature scales and calculating the property changes in closed and open engineering systems.
2. Apply the second law of thermodynamics in analysing the performance of thermal devices through energy and entropy calculations.
3. Apply the second law of thermodynamics in evaluating the various properties of steam through steam tables and Mollier chart
4. Apply the properties of pure substance in computing the macroscopic properties of ideal and real gases using gas laws and appropriate thermodynamic relations.
5. Apply the properties of gas mixtures in calculating the properties of gas mixtures and applying various thermodynamic relations to calculate property changes.

TEXTBOOKS:

1. Nag.P.K., "Engineering Thermodynamics", 6th Edition, Tata McGraw Hill (2017), New Delhi.
2. Natarajan, E., "Engineering Thermodynamics: Fundamentals and Applications", 2nd Edition (2014), Anuragam Publications, Chennai.

REFERENCES:

1. Cengel, Y and M. Boles, Thermodynamics - An Engineering Approach, Tata McGraw Hill, 9th Edition, 2019.
2. Chattopadhyay, P, "Engineering Thermodynamics", 2nd Edition Oxford University Press, 2016.
3. Rathakrishnan, E., "Fundamentals of Engineering Thermodynamics", 2nd Edition, Prentice Hall of India Pvt. Ltd, 2006.
4. Claus Borgnakke and Richard E. Sonntag, "Fundamentals of Thermodynamics", 10th Edition, Wiley Eastern, 2019.
5. Venkatesh. A, "Basic Engineering Thermodynamics", Universities Press (India) Limited, 2007

CO	PO												PSO		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3
1	3	3	2	1								2			
2	3	3	2	1								2			
3	3	3	2	1					1		1	2	3		3
4	3	3	2	1		1			2		1	2	3	2	
5	3	3	2	1		1			2		1	2	3	2	3
Low (1) Medium (2) ; High (3)															

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COURSE OBJECTIVES:

1. To introduce the students about properties of the fluids, behaviour of fluids under static conditions.
2. To impart basic knowledge of the dynamics of fluids and boundary layer concept.
3. To expose to the applications of the conservation laws to a) flow measurements b) flow through pipes (both laminar and turbulent) and c) forces on pipe bends.
4. To exposure to the significance of boundary layer theory and its thicknesses.
5. To expose the students to basic principles of working of hydraulic machineries and to design Pelton wheel, Francis and Kaplan turbine, centrifugal and reciprocating pumps.

UNIT I FLUID PROPERTIES AND FLOW CHARACTERISTICS 10+3

Properties of fluids – Fluid statics - Pressure Measurements - Buoyancy and floatation - Flow characteristics - Eulerian and Lagrangian approach - Concept of control volume and system - Reynold's transportation theorem - Continuity equation, energy equation and momentum equation - Applications.

UNIT II FLOW THROUGH PIPES AND BOUNDARY LAYER 9+3

Reynold's Experiment - Laminar flow through circular conduits - Darcy Weisbach equation - friction factor - Moody diagram - Major and minor losses - Hydraulic and energy gradient lines - Pipes in series and parallel - Boundary layer concepts - Types of boundary layer thickness.

UNIT III DIMENSIONAL ANALYSIS AND MODEL STUDIES 8+3

Fundamental dimensions - Dimensional homogeneity - Rayleigh's method and Buckingham Pi theorem - Dimensionless parameters - Similitude and model studies - Distorted and undistorted models.

UNIT IV TURBINES 9+3

Impact of jets - Velocity triangles - Theory of rotodynamic machines - Classification of turbines - Working principles - Pelton wheel - Modern Francis turbine - Kaplan turbine - Work done - Efficiencies - Draft tube - Specific speed - Performance curves for turbines - Governing of turbines.

UNIT V PUMPS 9+3

Classification of pumps - Centrifugal pumps - Working principle - Heads and efficiencies- Velocity triangles - Work done by the impeller - Performance curves - Reciprocating pump working principle - Indicator diagram and it's variations - Work saved by fitting air vessels - Rotary pumps.

TOTAL: 60 PERIODS

OUTCOMES:

On completion of the course, the student is expected to be able to

1. Understand the properties and behaviour in static conditions. Also, to understand the conservation laws applicable to fluids and its application through fluid kinematics and dynamics
2. Estimate losses in pipelines for both laminar and turbulent conditions and analysis of pipes connected in series and parallel. Also, to understand the concept of boundary layer and its thickness on the flat solid surface.
3. Formulate the relationship among the parameters involved in the given fluid phenomenon and to predict the performances of prototype by model studies
4. Explain the working principles of various turbines and design the various types of turbines.
5. Explain the working principles of centrifugal, reciprocating and rotary pumps and design the centrifugal and reciprocating pumps

TEXT BOOKS:

1. Modi P.N. and Seth, S.M. Hydraulics and Fluid Mechanics, Standard Book House, New Delhi, 22nd edition (2019)
2. Jain A. K. Fluid Mechanics including Hydraulic Machines, Khanna Publishers, New Delhi, 2014.
3. Kumar K. L., Engineering Fluid Mechanics, Eurasia Publishing House(p) Ltd. New Delhi, 2016.

REFERENCES:

1. Fox W.R. and McDonald A.T., Introduction to Fluid Mechanics John-Wiley and Sons, Singapore, 2011.
2. Pani B S, Fluid Mechanics: A Concise Introduction, Prentice Hall of India Private Ltd, 2016.
3. Cengel Y A and Cimbala J M, Fluid Mechanics, McGraw Hill Education Pvt. Ltd., 2014.
4. S K Som; Gautam Biswas and S Chakraborty, Introduction to Fluid Mechanics and Fluid Machines, Tata McGraw Hill Education Pvt. Ltd., 2012.
5. Streeter, V. L. and Wylie E. B., Fluid Mechanics, McGraw Hill Publishing Co., 2010.

CO	PO												PSO		
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2	3	3	3	2	1	2	2	1	2	1	1	2	3	2	3
3	3	3	3	3	1	2	2	1	2	1	1	2	3	3	3
4	3	3	3	3	1	2	2	1	2	1	1	3	3	2	2
5	3	3	3	3	1	2	2	1	2	1	1	3	3	2	2

Low (1); Medium (2); High (3)

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ME3392 **ENGINEERING MATERIALS AND METALLURGY** L T P C
3 0 0 3

COURSE OBJECTIVES:

- 1 To learn the constructing the phase diagram and using of iron-iron carbide phase diagram for microstructure formation.
- 2 To learn selecting and applying various heat treatment processes and its microstructure formation.
- 3 To illustrate the different types of ferrous and non-ferrous alloys and their uses in engineering field.
- 4 To illustrate the different polymer, ceramics and composites and their uses in engineering field.
- 5 To learn the various testing procedures and failure mechanism in engineering field.

UNIT I CONSTITUTION OF ALLOYS AND PHASE DIAGRAMS 9

Constitution of alloys – Solid solutions, substitutional and interstitial – phase diagrams, Isomorphous, eutectic, eutectoid, peritectic, and peritectoid reactions, Iron – Iron carbide equilibrium diagram. Classification of steel and cast-Iron microstructure, properties and application.

UNIT II HEAT TREATMENT

9

Definition – Full annealing, stress relief, recrystallisation and spheroidising –normalizing, hardening and tempering of steel. Isothermal transformation diagrams – cooling curves superimposed on I.T. diagram – continuous cooling Transformation (CCT) diagram – Austempering, Martempering – Hardenability, Jominy end quench test -case hardening, carburizing, Nitriding, cyaniding, carbonitriding – Flame and Induction hardening – Vacuum and Plasma hardening – Thermo-mechanical treatments- elementary ideas on sintering.

UNIT III FERROUS AND NON-FERROUS METALS

9

Effect of alloying additions on steel (Mn, Si, Cr, Mo, Ni, V, Ti & W) – stainless and tool steels – HSLA - Maraging steels – Grey, white, malleable, spheroidal – alloy cast irons, Copper and its alloys – Brass, Bronze and Cupronickel – Aluminium and its alloys; Al-Cu – precipitation strengthening treatment – Titanium alloys, Mg-alloys, Ni-based super alloys – shape memory alloys- Properties and Applications- overview of materials standards

UNIT IV NON-METALLIC MATERIALS

9

Polymers – types of polymers, commodity and engineering polymers – Properties and applications of PE, PP, PS, PVC, PMMA, PET, PC, PA, ABS, PAI, PPO, PPS, PEEK, PTFE, Thermoset polymers – Urea and Phenol formaldehydes –Nylon, Engineering Ceramics – Properties and applications of Al₂O₃, SiC, Si₃N₄, PSZ and SIALON – intermetallics- Composites- Matrix and reinforcement Materials- applications of Composites - Nano composites.

UNIT V MECHANICAL PROPERTIES AND DEFORMATION MECHANISMS

9

Mechanisms of plastic deformation, slip and twinning – Types of fracture – fracture mechanics- Griffith's theory- Testing of materials under tension, compression and shear loads – Hardness tests (Brinell, Vickers and Rockwell), Micro and nano-hardness tests, Impact test Izod and Charpy, fatigue and creep failure mechanisms.

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TOTAL: 45 PERIODS

OUTCOMES:

At the end of the course the students would be able to

1. Explain alloys and phase diagram, Iron-Iron carbon diagram and steel classification.
2. Explain isothermal transformation, continuous cooling diagrams and different heat treatment processes.
3. Clarify the effect of alloying elements on ferrous and non-ferrous metals.
4. Summarize the properties and applications of non-metallic materials.
5. Explain the testing of mechanical properties.

TEXT BOOKS:

1. Kenneth G. Budinski and Michael K. Budinski, "Engineering Materials", Prentice Hall of India Private Limited, 9th edition, 2018.
2. Sydney H. Avner, "Introduction to Physical Metallurgy", McGraw Hill Book Company, 1994

REFERENCES:

1. A. Alavudeen, N. Venkateshwaran, and J. T. Winowlin Jappes, A Textbook of Engineering Materials and Metallurgy, Laxmi Publications, 2006.
2. Amandeep Singh Wadhwa, and Harvinder Singh Dhaliwal, A Textbook of Engineering Material and Metallurgy, University Sciences Press, 2008.
3. G.S. Upadhyay and Anish Upadhyay, "Materials Science and Engineering", Viva Books Pvt.Ltd, New Delhi, 2020.
4. Raghavan.V, "Materials Science and Engineering", Prentice Hall of India Pvt.Ltd. 6th edition, 2019.

5. Williams D Callister, "Material Science and Engineering" Wiley India Pvt Ltd, 2nd edition Re print 2019.

CO	PO												PSO		
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1	3	1	3	2								2	2	1	2
2	3	1	3	1		2		1				2	2	1	2
3	3	1	3									2	2	1	2
4	3	1	3				2					2	2	1	2
5	3	1	3	2	2							2	2	1	2
Low (1) ; Medium (2) ; High (3)															

ME3393

MANUFACTURING PROCESSES

L T P C
3 0 0 3

COURSE OBJECTIVES:

- To illustrate the working principles of various metal casting processes.
- To learn and apply the working principles of various metal joining processes.
- To analyse the working principles of bulk deformation of metals.
- To learn the working principles of sheet metal forming process.
- To study and practice the working principles of plastics molding.

UNIT – I METAL CASTING PROCESSES 9

Sand Casting – Sand Mould – Type of patterns – Pattern Materials – Pattern allowances – Molding sand Properties and testing – Cores –Types and applications – Molding machines – Types and applications– Melting furnaces – Principle of special casting processes- Shell, investment – Ceramic mould – Pressure die casting – low pressure, gravity- Tilt pouring, high pressure die casting- Centrifugal Casting – CO2 casting – Defects in Sand casting process-remedies

UNIT II METAL JOINING PROCESSES 9

Fusion welding processes – Oxy fuel welding – Filler and Flux materials–Arc welding, Electrodes, Coating and specifications – Gas Tungsten arc welding –Gas metal arc welding - Submerged arc welding – Electro slag welding– Plasma arc welding — Resistance welding Processes -Electron beam welding –Laser beam Welding Friction welding – Friction stir welding – Diffusion welding – Thermit Welding, Weld defects – inspection &remedies – Brazing - soldering – Adhesive bonding.

UNIT III BULK DEFORMATION PROCESSES 9

Hot working and cold working of metals – Forging processes – Open, impression and closed die forging – cold forging- Characteristics of the processes – Typical forging operations – rolling of metals – Types of Rolling – Flat strip rolling – shape rolling operations – Defects in rolled parts – Principle of rod and wire drawing – Tube drawing – Principles of Extrusion – Types – Hot and Cold extrusion. Introduction to shaping operations.

UNIT IV SHEET METAL PROCESSES 9

Sheet metal characteristics – Typical shearing, bending and drawing operations – Stretch forming operations – Formability of sheet metal – Test methods –special forming processes - Working principle and applications – Hydro forming – Rubber pad forming – Metal spinning – Introduction of Explosive forming, magnetic pulse forming, peen forming, Super plastic forming – Micro forming – Incremental forming.

UNIT V MANUFACTURE OF PLASTIC COMPONENTS

9

Types and characteristics of plastics – Molding of thermoplastics & Thermosetting polymers– working principles and typical applications – injection molding – Plunger and screw machines – Compression molding, Transfer Molding – Typical industrial applications – introduction to blow molding – Rotational molding – Film blowing – Extrusion – Thermoforming – Bonding of Thermoplastics- duff moulding.

TOTAL :45 PERIODS

OUTCOMES:

At the end of the course the students would be able to

1. Explain the principle of different metal casting processes.
2. Describe the various metal joining processes.
3. Illustrate the different bulk deformation processes.
4. Apply the various sheet metal forming process.
5. Apply suitable molding technique for manufacturing of plastics components.

TEXT BOOKS:

1. Kalpakjian. S, “Manufacturing Engineering and Technology”, Pearson Education India, 4th Edition, 2013
2. P.N.Rao Manufacturing Technology Volume 1 Mc Grawhill Education 5th edition, 2018.

REFERENCES:

1. Roy. A. Lindberg, Processes and materials of manufacture, PHI / Pearson education, 2006.
2. S. Gowri P. Hariharan, A.Suresh Babu, Manufacturing Technology I, Pearson Education, 2008.
3. Paul Degarma E, Black J.T and Ronald A. Kosher, Elighth Edition, Materials and Processes, in Manufacturing, Eight Edition, Prentice – Hall of India, 1997.
4. Hajra Chouldhary S.K and Hajra Choudhury. AK., Elements of workshop Technology, volume I and II, Media promoters and Publishers Private Limited, Mumbai, 1997
5. Sharma, P.C., A Text book of production Technology, S.Chand and Co. Ltd., 2004

CO	PO												PSO		
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3	3		2			2	2	1	1	-	-	1	3	1	2
4	3		2			2	2	1	1	-	-	1	3	1	2
5	3		2		2	2	2	1	1	-	-	1	3	1	2
Low (1) ; Medium (2) ; High (3)															

PROGRESS THROUGH KNOWLEDGE

ME3381

COMPUTER AIDED MACHINE DRAWING

L	T	P	C
0	0	4	2

COURSE OBJECTIVES:

- 1 To acquaint the skills and practical experience in handling 2D drafting and 3D modelling software systems, standard drawing practices using fits and tolerances.
- 2 To prepare assembly drawings both manually and using standard CAD packages.
- 3 To Preparing standard drawing layout for modeled parts, assemblies with BoM.

PART I DRAWING STANDARDS & FITS AND TOLERANCES

12

Code of practice for Engineering Drawing, BIS specifications – Welding symbols, riveted joints, keys, fasteners – Reference to hand book for the selection of standard components like bolts, nuts, screws, keys etc. - Limits, Fits – Tolerancing of individual dimensions IS919- Specification of Fits – Preparation of production drawings and reading of part and assembly drawings, basic principles of Geometric Dimensioning &Tolerancing.

PART II 2D DRAFTING

48

Drawing, Editing, Dimensioning, Layering, Hatching, Block, Array, Detailing, Detailed Drawing.

1. Bearings – Bush Bearing,
2. Valves – Safety and Non-return Valves.
3. Couplings – Flange, Oldham's, Muff, Gear couplings.
4. Joints – Universal, Knuckle, Gib& Cotter, Strap, Sleeve &Cotter joints.
5. Engine parts – Piston, Connecting Rod, Crosshead (vertical and horizontal), Stuffing box, multi-plate clutch.
6. Machine Components – Screw Jack, Machine Vice, LatheTail Stock, Lathe Chuck, Plummer Block, Vane and Gear pumps.

Total: 20% of classes for theory classes and 80% of classes for practice

Note: 25% of assembly drawings must be done manually and remaining 75% of assembly drawings must be done by using any CAD software. The above tasks can be performed manually and using standard commercial 2D CAD software.

TOTAL:60 PERIODS

OUTCOMES: At the end of the course the students would be able to

1. Prepare standard drawing layout for modelled assemblies with BoM.
2. Model orthogonal views of machine components.
3. Prepare standard drawing layout for modelled parts

TEXT BOOKS:

1. Gopalakrishna K.R., "Machine Drawing", 17th Edition, Subhas Stores Books Corner, Bangalore,2003.
2. N. D. Bhatt and V.M. Panchal, "Machine Drawing", 51st Edition, Charator Publishers,2022.

REFERENCES:

1. K. L Narayana, P.Kannaiah, K.Venkata Reddy, Machine Drawing , 15 Edition , New Age International Publication
2. Goutam Pohit and Goutam Ghosh, "Machine Drawing with AutoCAD", 1st Edition,Pearson Education, 2004
3. Junnarkar, N.D., "Machine Drawing", 1st Edition, Pearson Education, 2004
4. N. Siddeshwar, P. Kanniah, V.V.S. Sastri," Machine Drawing" , published by Tata McGrawHill,2006
5. S. Trymbaka Murthy, "A Text Book of Computer Aided Machine Drawing", CBS Publishers, New Delhi, 2007

CO	PO												PSO		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3
1	1	2			3				3	2		3	2	2	2
2	1	2			3				3	2		3	2	2	2
3	1	2			3				3	2		3	2	2	2
Low (1) ; Medium (2) ; High (3)															

ME3382

MANUFACTURING TECHNOLOGY LABORATORY

L	T	P	C
0	0	4	2

COURSE OBJECTIVES:

- 1 To Selecting appropriate tools, equipment's and machines to complete a given job.
- 2 To Performing various welding process using GMAW and fabricating gears using gear making machines.
- 3 To Performing various machining process such as rolling, drawing, turning, shaping, drilling, milling and analysing the defects in the cast and machined components.

LIST OF EXPERIMENTS

1. Fabricating simple structural shapes using Gas Metal Arc Welding machine.
2. Preparing green sand moulds with cast patterns.
3. Taper Turning and Eccentric Turning on circular parts using lathe machine.
4. Knurling, external and internal thread cutting on circular parts using lathe machine.
5. Shaping – Square and Hexagonal Heads on circular parts using shaper machine.
6. Drilling and Reaming using vertical drilling machine.
7. Milling contours on plates using vertical milling machine.
8. Cutting spur and helical gear using milling machine.
9. Generating gears using gear hobbing machine.
10. Generating gears using gear shaping machine.
11. Grinding components using cylindrical and centerless grinding machine.
12. Grinding components using surface grinding machine.
13. Cutting force calculation using dynamometer in milling machine
14. Cutting force calculation using dynamometer in lathe machine

LIST OF EQUIPMENT FOR BATCH OF 30 STUDENTS

S.No.	NAME OF THE EQUIPMENT	Qty.
1.	Centre Lathes	7 Nos.
2.	Shaper	1 No.
3.	Horizontal Milling Machine	1 No.
4.	Vertical Milling Machine	1 No.
5.	Surface Grinding Machine	1 No.
6.	Cylindrical Grinding Machine	1 No.
7.	Radial Drilling Machine	1 No.
8.	Lathe Tool Dynamometer	1 No.
9.	Milling Tool Dynamometer	1 No.
10.	Gear Hobbing Machine	1 No.
11.	Gear Shaping Machine	1 No.
12.	Arc welding transformer with cables and holders	2 Nos.
13.	Oxygen and Acetylene gas cylinders, blow pipe and other welding outfit	1 No.
14.	Moulding table, Moulding equipments	2 Nos.

TOTAL:60 PERIODS

OUTCOMES: At the end of the course the students would be able to

1. Demonstrate the safety precautions exercised in the mechanical workshop and join two metals using GMAW.
2. The students able to make the work piece as per given shape and size using machining process such as rolling, drawing, turning, shaping, drilling and milling.
3. The students become make the gears using gear making machines and analyze the defects in the cast and machined components

CO	PO												PSO		
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3
1	3						1		2			1	1	2	2
2	3						1		2			1	1	2	2
3	3						1		2			1	1	2	2
Low (1) ; Medium (2) ; High (3)															